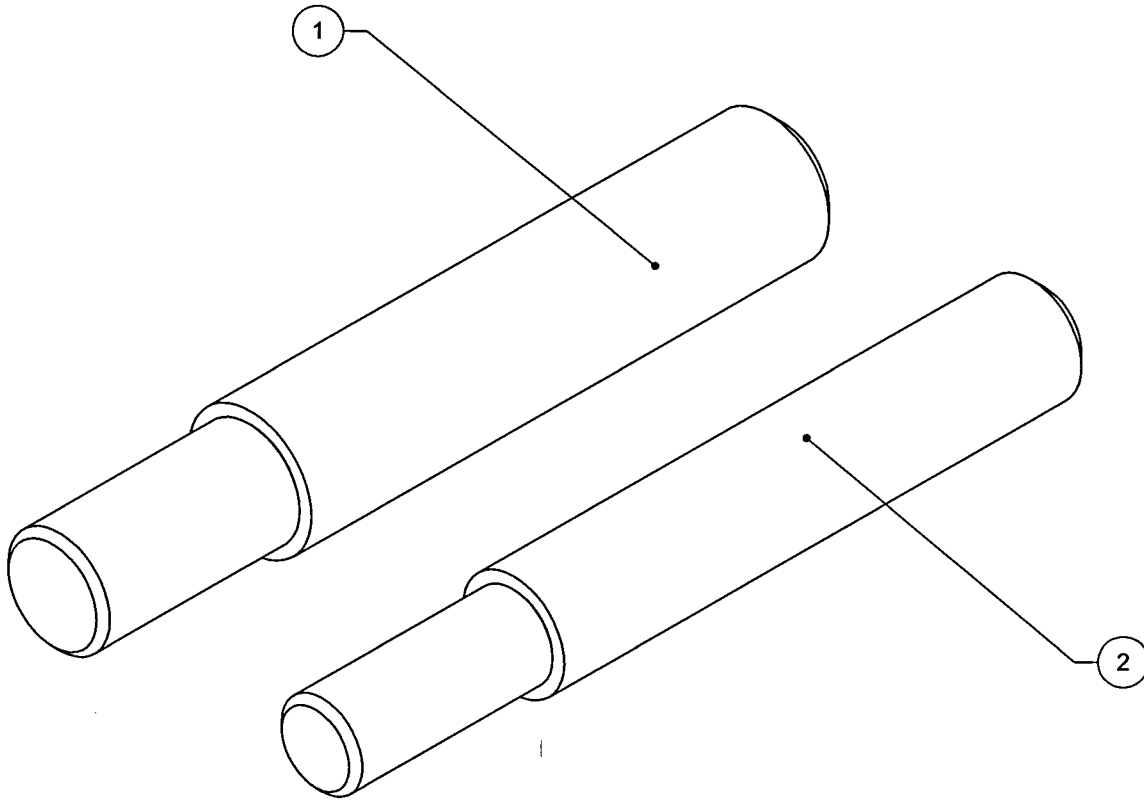
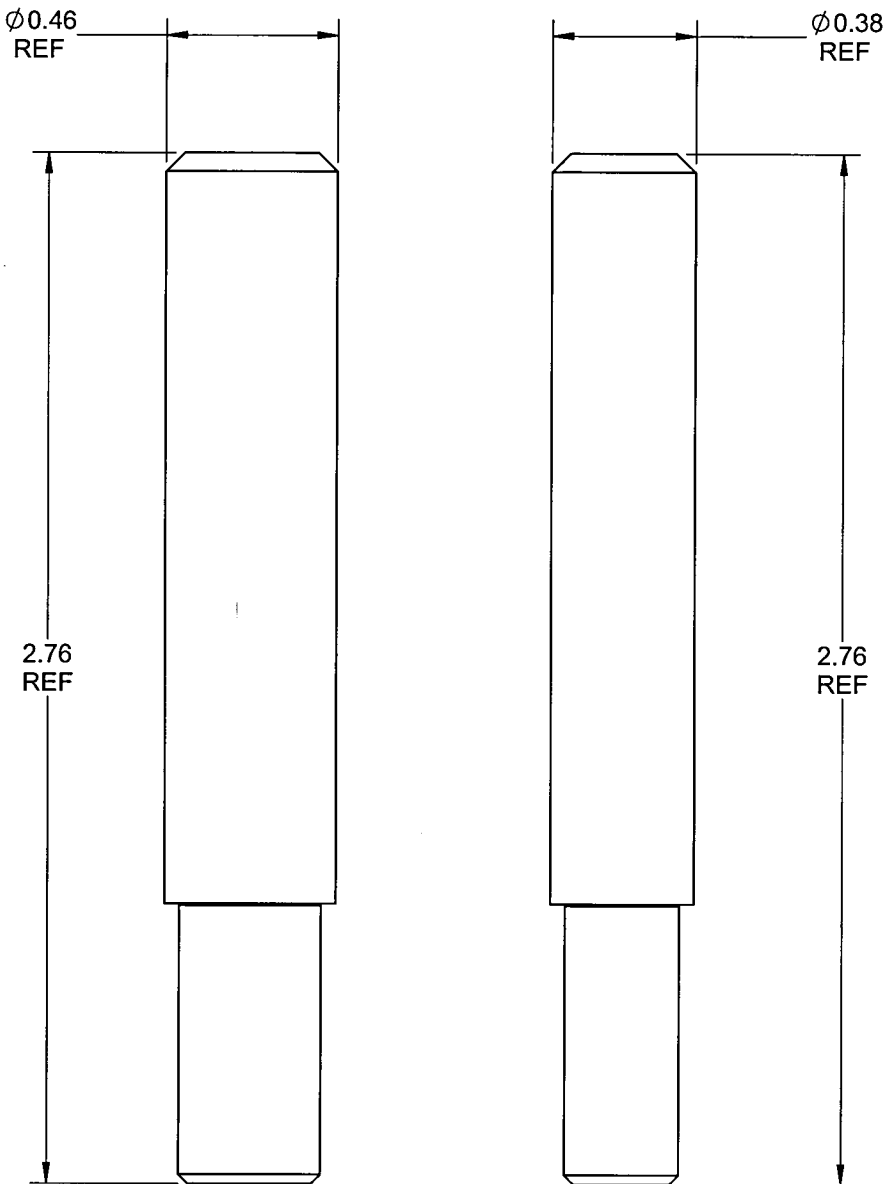



ITEM	QTY	Part #	Description	PG.
1	1	RBE117-11137W1-1	DRIFT SET PIN 0.385"	2
2	1	RBE117-11137W1-2	DRIFT SET PIN 0.306"	3

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	2017/07/28	SAC	WM



NOTE:

AIRBUS T/N: 117-11137W1

 Hawkesbury, Ontario, Canada			
TITLE DRIFT SET			
DWG NO. RBE117-11137W1			REV A
DESIGN BY:	SAC 6/23/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	VM 09/14/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 09/14/2017	X ± .1	SURFACES = 125
MFG. APPR:	DP 09/14/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR.:	PD 09/14/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/20/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE: 9/14/2017	SCALE: NTS	WEIGHT: N/A	SHEET 1 OF 3
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ECN 17 665

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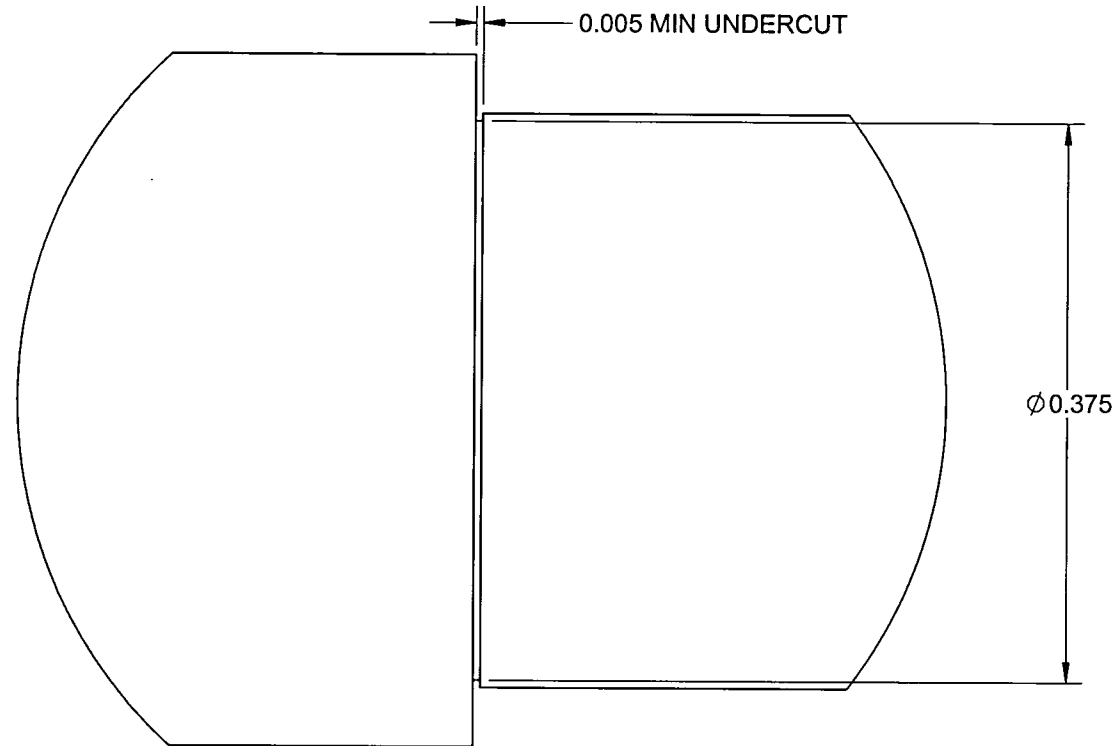
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**DETAIL A**

0.05 x 45° CMF

 $\varnothing 0.464 \pm 0.003$

6

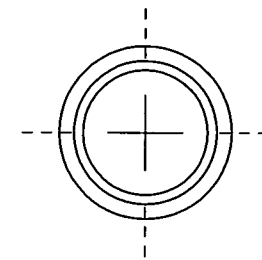
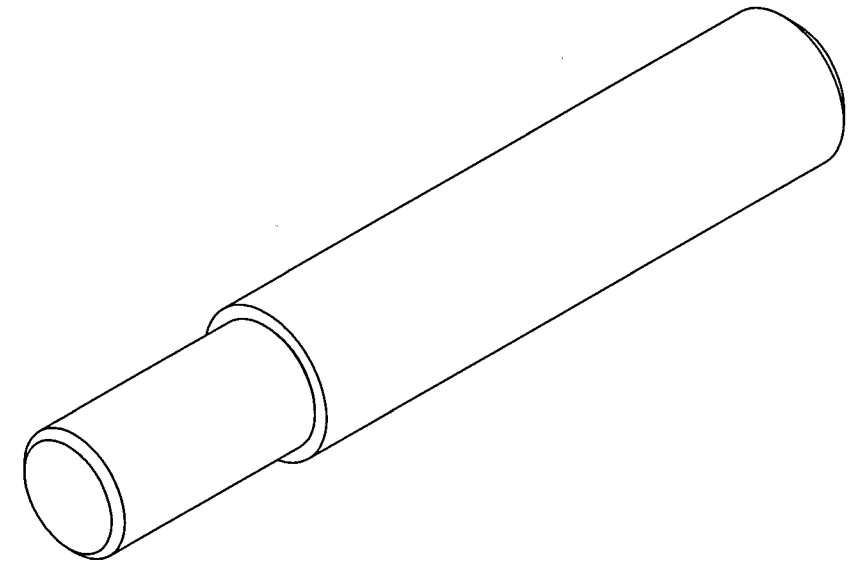
A

0.03 x 45° CMF

 $\varnothing 0.385 \pm 0.001$

0.750 ± 0.003

2.760

**NOTES:**

- 1) MATERIAL: AISI 1144 STRESSPROOF PER DART MT-1144-R
- 2) FINISH: ZINC PLATE
- 3) HEAT TREAT: N/A
- 4) SPEC: ASTM B633 TYPE I, SC 2
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: LASER ENGRAVE PART NUMBER PER QSI 044

DART
AEROSPACE

Hawkesbury, Ontario, Canada

TITLE

DRIFT SET PIN 0.385"

DWG NO.

RBE117-11137W1-1

REV

A

DESIGN BY:

SAC 6/23/2017

DRAWN BY:

VM 09/14/2017

CHECKED:

VM 09/14/2017

MFG. APPR:

DP 09/14/2017

QA APPR:

PD 09/14/2017

APPROVED:

VM 09/20/2017

DATE: 9/14/2017

SCALE: NTS

WEIGHT: 0.12 lbs

SHEET 2 OF 3

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FROM DART AEROSPACE LTD.

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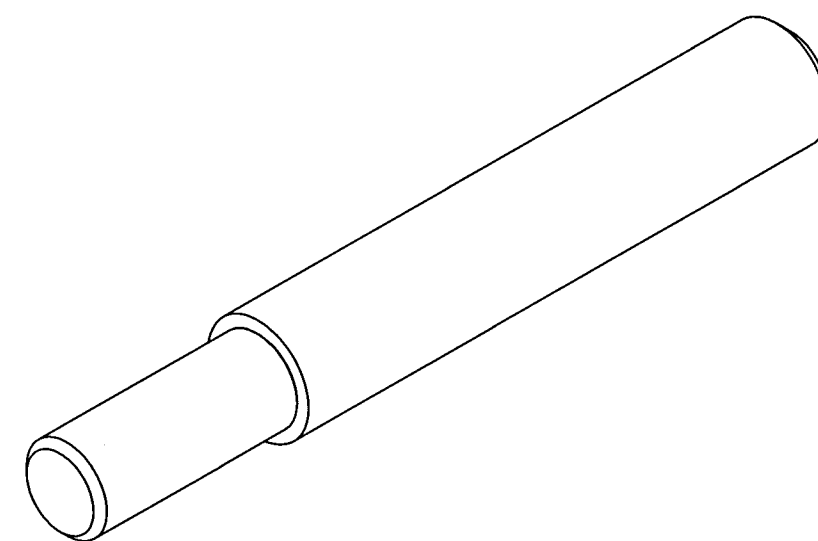
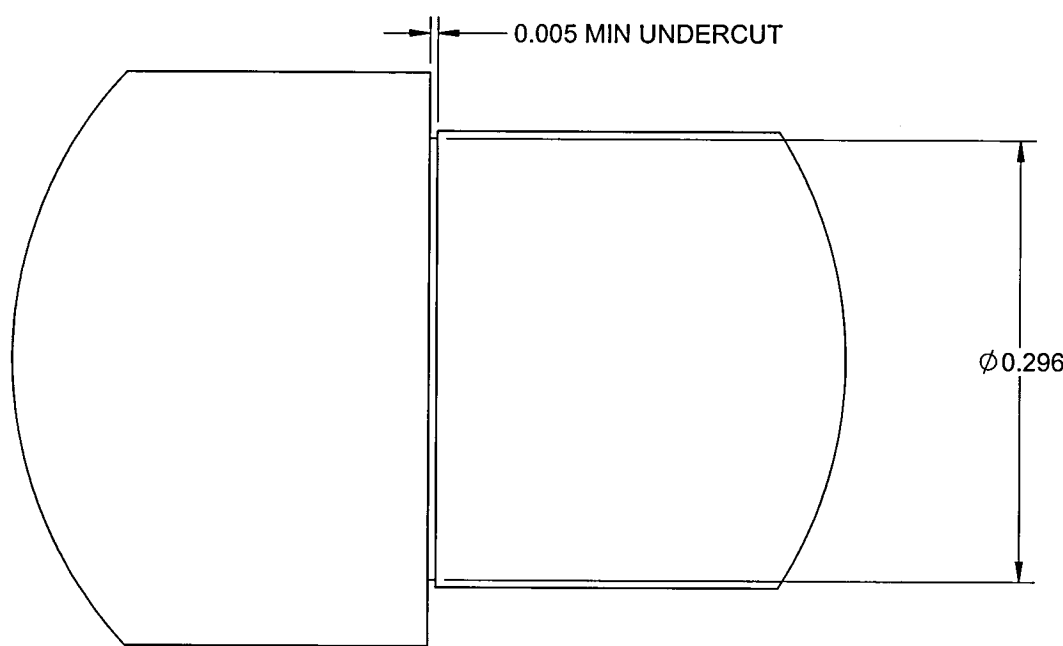
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B

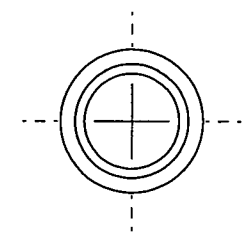
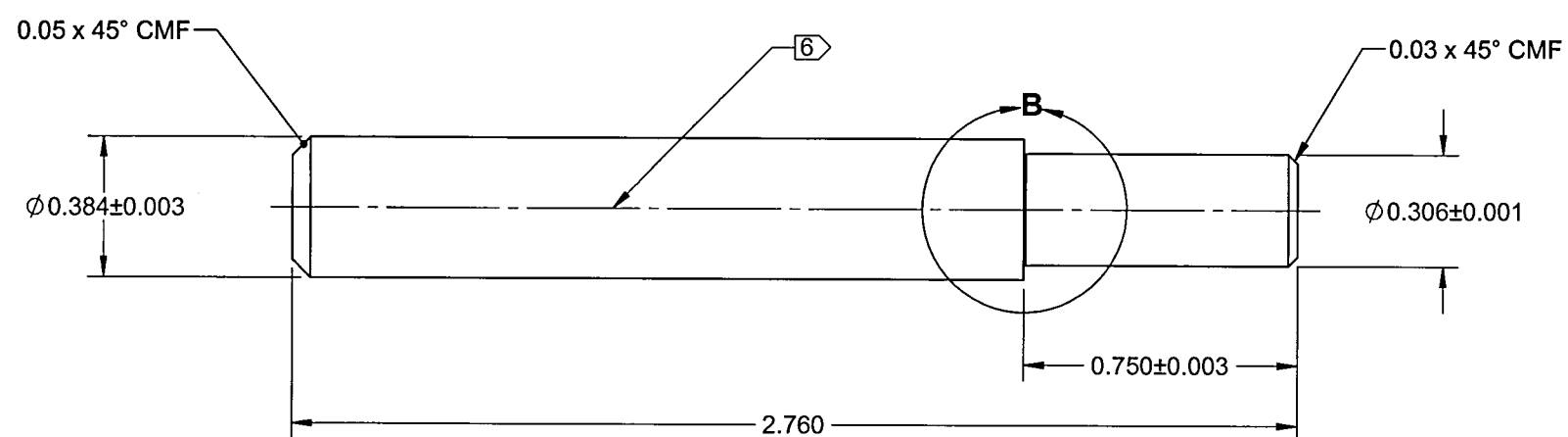
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ECN 17-665


8 7 6 5 4 3 2 1



DETAIL B



- NOTES:
- 1) MATERIAL: AISI 1144 STRESSPROOF PER DART MT-1144-R
 - 2) FINISH: ZINC PLATE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: ASTM B633 TYPE I, SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: LASER ENGRAVE PART NUMBER PER QSI 044

 DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE DRIFT SET PIN 0.306"			
DWG NO. RBE117-11137W1-2			REV A
DESIGN BY:	SAC	.XXX ± .005 FRACTIONS ± 1/8	
DRAWN BY:	VM 09/14/2017	XX ± .01 ANGLES ± 5°	
CHECKED:	VM 09/14/2017	X ± .1 SURFACES = 125	
MFG. APPR:	DP 09/14/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
QA APPR.:	PD 09/14/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
APPROVED:	WM 09/20/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DATE:	9/14/2017	SCALE:	NTS
WEIGHT:		0.08 lbs	
SHEET:		3 OF 3	
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EN 17-665

8 7 6 5 4 3 2 1